











Datasheet Mass Flow Meter



Committed to process automation solutions

Tel: 86-15158063876

E-mail: info@supmea.com

www.supmea.com



Datasheet

Mass Flow Meter

Mass Flow Meter is a new type of advanced flow measurement instrument and has been rapidly developed in the world. It has been widely used for process detection and custody transfer measurement in many industries and has been highly valued by the flow research community and welcomed by users at home and abroad. K series Sensors are used in conjunction with BPM Transmitters to provide accurate instantaneous flow, flow totals, and real-time monitoring of density and temperature.

Applications

- Petroleum
- Petrochemical
- Chemical
- Marine
- Pharmaceutical
- Municipal
- Paper
- Food
- Pharmacy
- Energy

Features

- Configurable output: 4-20mA current output and 0-10kHz pulse output
- Standard RS485 interface mode
- Light sensitive explosion-proof buttons and OLED display.
- Temperature and pressure compensation
- To avoid the measurement error caused by the intermediate conversion.
- High reliability, long service life and less daily maintenance.



Coriolis Mass Flow Meter

Principle

Mass Flow Meters are based on the Coriolis principle, using magnets and coil components installed on the measuring tube, under the action of alternating current, the measuring tube is vibration periodically at a fixed frequency. When the fluid medium of the industrial process flows through the measuring



tube, the Coriolis force effect will occur, and torsional vibrations will happen to the two measuring tubes. At this time, the pickoff coils installed at both ends of the measuring tube will generate two signals with different phases, and the phase difference is proportional to the mass of the fluid flowing through the measuring tube of the Sensor. Therefore, the mass value of the fluid can be obtained by measuring the phase difference. In addition, the vibration frequency of the measuring tube is determined by the total mass of the measuring tube and the fluid in the tube. Therefore, when the density of the fluid changes, the vibration frequency will also change accordingly. According to this, the density value of the fluid in the tube can be obtained. The temperature Sensor installed on the measuring tube can monitor the fluid temperature in real time.

Parameters

| Accuracy Levels | | | | | | | | |
|-------------------------|------------|----------------------|------------|-------------|--|--|--|--|
| | Model | Flange | Mass(kg/h) | Volume(I/h) | | | | |
| | K010 | DN10DN15,DN20,DN25 | 96 | 110 | | | | |
| | K015 | DN10,DN15, DN20,DN25 | 270 | 310 | | | | |
| | K025 | DN15, DN20,DN25 | 1000 | 1420 | | | | |
| | K050 | DN15, DN20,DN25 | 3000 | 4200 | | | | |
| | K100 | DN25, DN32 | 15200 | 21600 | | | | |
| NA | K200 | DN40, DN50, DN65 | 52500 | 75000 | | | | |
| Maximum flow | K300 | DN80, DN100 | 155000 | 220000 | | | | |
| | K350 | DN100,DN125, DN150 | 290000 | 403000 | | | | |
| | K400 | DN150,DN175, DN200 | 462000 | 652000 | | | | |
| | K600 | DN200,DN225, DN250 | 900000 | 1463000 | | | | |
| | K800 | DN200,DN225, DN250 | 1604000 | 2350000 | | | | |
| | K1200 | DN250,DN300, DN350 | 2380000 | 3266000 | | | | |
| Mass flow error ① | Within 30: | 1 range ratio ② | ± 0.1% | | | | | |
| | Within 40: | 1 range ratio ② | ± 0.15% | | | | | |
| Mass flow repeatability | Within 30: | 1 range ratio | ± 0.025% | | | | | |
| Volume flow error ③ | Within 30: | 1 range ratio | ± 0.1% | | | | | |

| Zero Stability | | |
|--------------------|-------|---------|
| | Model | kg/h |
| | K010 | 0.0024 |
| | K015 | 0.00675 |
| Zoro Stability (4) | K025 | 0.025 |
| Zero Stability ④ | K050 | 0.075 |
| | K100 | 0.38 |
| | K200 | 1.31 |



| | K300 | 3.88 |
|---|-------|-------|
| | K350 | 7.83 |
| | K400 | 21.95 |
| | K600 | 29.25 |
| | K800 | 64.16 |
| | K1200 | 99.25 |
| _ | | |

- ① The stated flow error includes the combined effects of repeatability, linearity and hysteresis. All liquid indicators are based on water at 20~25 $^{\circ}$ C and 0.1~0.2Mpa reference conditions, unless otherwise stated.
- ② Range ratio is the ratio of maximum flow and minimum flow.
- ③ The volume flow error is based on the process fluid with a density of 1g / cm³.

| 3) The volume flow error is based on the process fluid with a density of 1g / cm ² . | | | | | | | |
|---|-------------------------------|---|--|--|--|--|--|
| ④ When the flow value is close to the low end of the flow range, the accuracy of the flow meter begins to | | | | | | | |
| deviate from the stated accuracy. | | | | | | | |
| Density Accuracy (For Liquid) | | | | | | | |
| Density error② | ± 0.0005g/cm³ | ± 0.5kg/m³ | | | | | |
| Repeatability | ± 0.0001g/cm ³ | ± 0.1kg/m³ | | | | | |
| Measuring range | (0.2~2.0)g/cm³ | (200~2000)kg/m³ | | | | | |
| ② The density error of ± 0.0005g / c | m 3 (± kg / m 3) is based on | water under the reference conditions of | | | | | |
| 20 ℃ and 0.1~0.2Mpa. Under different | ent operating conditions, acc | uracy may be reduced. | | | | | |
| Temperature Accuracy | | | | | | | |
| Error | ± 0.2 ℃ | ① If installed in a hazardous | | | | | |
| Repeatability | ± 0.1 ℃ | location,the explosion-proof | | | | | |
| Temperature limit ① | (-240~204) °C | certification shall define the | | | | | |
| Temperature display range | (-240~204) °C | applicable temperature range. | | | | | |
| Ambient temperature | Operating temperature | (-40~60) ℃ | | | | | |
| Ambient temperature | Storage temperature | (-40~70) °C | | | | | |
| Hazardous Area Classifications | | | | | | | |
| Explosion-proof mark | | | | | | | |
| Evaluation proof grade | Sensor | Ex ib IICT 1~T6 Gb | | | | | |
| Explosion-proof grade | Transmitter | Ex d [ib] IIC T4 Gb | | | | | |
| Due to etion level | Sensor | IP 67 | | | | | |
| Protection level | Transmitter | IP 65 | | | | | |
| General Technical Specifications | | | | | | | |
| Dower aupply | AC power supply | (85~265) VAC, 50 / 60 Hz | | | | | |
| Power supply | DC power supply | (18~100) VDC | | | | | |
| Pressure resistance and sealing The compressive strength test was carried out on the pressure part of the flow meter with water, and the test pressure was 1 . 5 times the nominal pressure, which lasted 5 minutes, and there was no leakage at each connection . | | | | | | | |
| | | | | | | | |

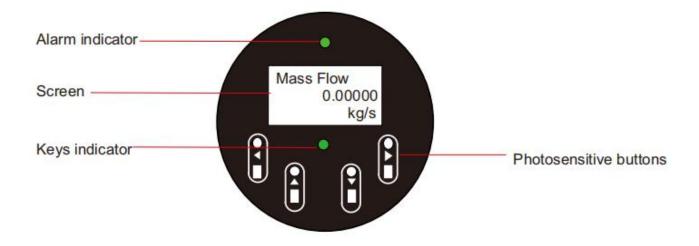


| Output Signal and Integration | | | | | |
|---|---|---|--|--|--|
| Analog communication (two optional output channels) | It can be set according to site requirements: two channels current communication, two-way pulse communication or one-way current communication and one-way pulse communication. | | | | |
| | Output range | (0~10) kHz | | | |
| Pulse output | Basic error | ± 0.01 % | | | |
| | Temperature influence | ± 0.001 % FS / ℃ | | | |
| | Output range | (4~20) mA | | | |
| Current output | Basic error | ± 0.05 % | | | |
| | Temperature influence | \pm 0.005 % FS / $^{\circ}\mathrm{C}$ | | | |
| Digital communication | RS 485 interface, Modbus communication protocol; optional baud rate: 9600, 19200 or 38400, etc.; multi-machine communication and bus connection are available. | | | | |
| Power consumption | BPM Transmitter maximun | BPM Transmitter maximum power ≤ 11 W | | | |



Parameters

Display Interface Description



| Keys | Menu Switch | Coefficient Input |
|---------|--|---|
| > | Short press to enter the lower menu; function switch; long press (representing symbol '»') to enter the lower menu | Input the next digit |
| < | Short press to return to the previous menu | Short press to return to the previous numeric input; long press (Representing the symbol ' 《') to exit the digital input |
| \land | Short press to page up | Input digit plus 1 |
| | Short press to turn page ; function switch | Input digit minus 1 |

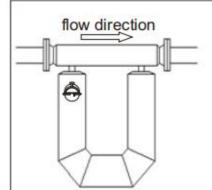


Parameters

Sensor Installation

The flow meter can only work normally when the measuring tube is filled with process fluid. In principle, the flow meter can be installed in any way that will fill the measuring tube with process fluid.

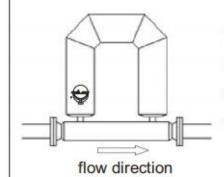
The specific Sensor installation should be determined according to the fluid phase and on-site working conditions. It is mainly divided into the following three type.



Horizontal installation—bottom mounted
Generally, the Sensor is installed with the shell
facing down to prevent air from accumulating in the
Sensor measurement tube, thereby achieving the
purpose of accurately measuring the mass flow.

Measuring tube under the pipeline

Applicable medium: liquid

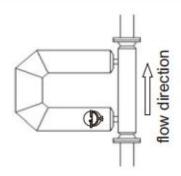


Horizontal installation—top mounted

Generally, the Sensor is installed with the shell facing upward to avoid the accumulation of condensate in the measuring tube of the Sensor.

Measuring tube above the pipeline

Applicable medium: gas



Flag installation—side mounted

Generally, the Sensor is installed on the vertical pipeline to avoid the accumulation of particles in the measuring tube of the Sensor.

Measuring tube on the side of the pipeline

Applicable medium: liquid or solid-liquid mixing

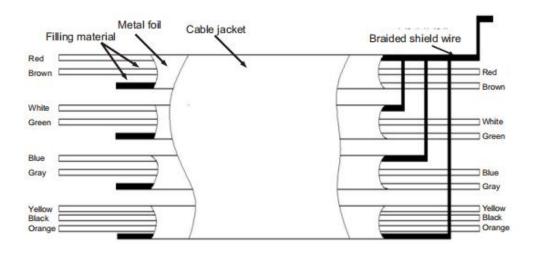


Wiring

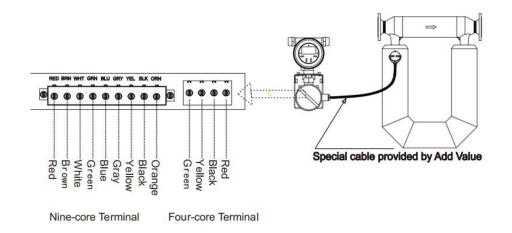
Basic Requirements

| Cable type | Cable specification | Maximum length | Remarks |
|----------------------------|---------------------------|----------------|-----------------------------|
| Dedicated nine-wire cable | Dedicated | 20 meters | Standard length is 2 meters |
| Power cable | ≥ 1.5 mm 2 shielded cable | 500 meters | Separate power and |
| RS 485 communication cable | Shielded twisted pair | 300 meters | signal cables |

Transmitter Wiring



Special 9-wire cable wiring





| Nine-core Terminal | | Four-core Te | rminal |
|--------------------|-----------------|--------------|----------|
| Color | Function | Color | Function |
| Red | drive - | Red | Power + |
| Brown | drive + | Black | Power - |
| White | Left pickoff - | Yellow | RS 485-A |
| Green | Left pickoff + | Green | RS 485-B |
| Blue | Right pickoff + | | |
| Gray | Right pickoff - | | |
| Yellow | Temperature + | | |
| Black | Temperature - | | |
| Orange | Temperature + | | |

Signal connection



No operation with charged!

Power supply:

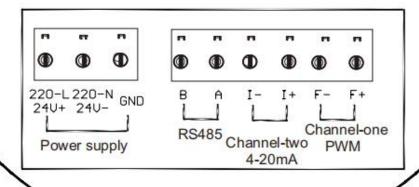
The right position of the power-supply terminal block is for ground connection; the left pair of terminal positions is for power connection, which is compatible for 220VAC and 24VDC(DC wiring is +/- insensitive).

Channel one:

Default frequency output, which can be configured as mA output.

Channel two:

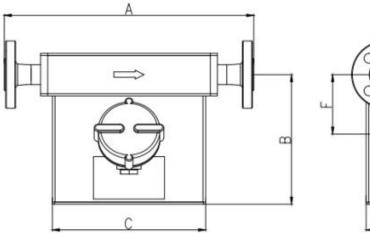
Default mA output, which can be configured as frequency output.

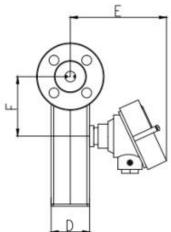


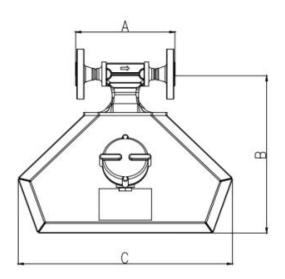


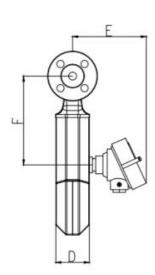
Dimension

K Series Mass Flow Meter Installation Dimensions (Separate Type)

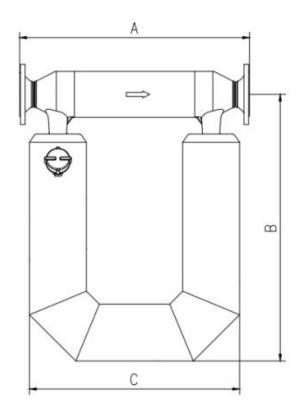


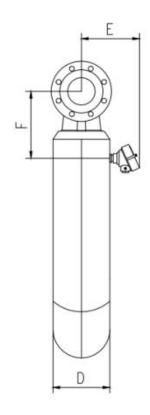






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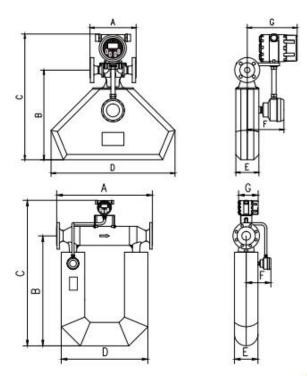


Unit: mm

| Model | Specification, pressure level | A(Customizable) | В | С | D | E | F |
|-------|-------------------------------|-----------------|------|-----|-----|-----|-----|
| K025 | DN15/ DN20/DN25 | 161~165 | 219 | 279 | 53 | 135 | 107 |
| K050 | DN15/DN20/DN25 | 189~193 | 303 | 408 | 64 | 140 | 169 |
| K100 | DN25/DN32 | 212~216 | 412 | 568 | 106 | 167 | 185 |
| K010 | DN10/DN15/DN20/DN25 | 345~355 | 183 | 216 | 54 | 137 | 84 |
| K015 | DN10/DN15/DN20/DN25 | 345~355 | 183 | 216 | 54 | 137 | 84 |
| K200 | DN40/DN50/DN65 | 582~596 | 727 | 496 | 140 | 186 | 204 |
| K300 | DN80/DN100 | 836~866 | 976 | 768 | 208 | 220 | 245 |
| K350 | DN100/DN125/DN150 | 830~876 | 841 | 718 | 212 | 222 | 226 |
| K400 | DN150/DN175/DN200 | 990~1056 | 1095 | 860 | 300 | 260 | 300 |
| K600 | DN200/DN225/DN250 | 1004~1090 | 1211 | 850 | 379 | 305 | 245 |
| K800 | DN200/DN225/DN250 | 1004~1090 | 1326 | 850 | 410 | 321 | 245 |
| K1200 | DN250/DN300/DN350 | 1090~1130 | 1641 | 850 | 506 | 369 | 245 |

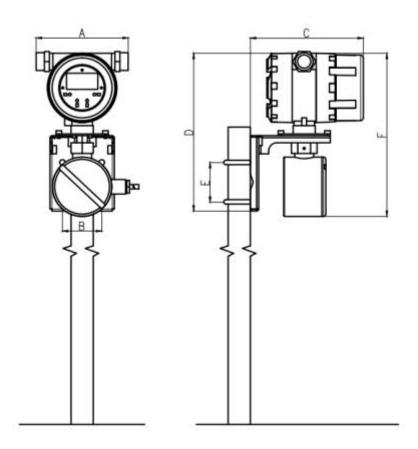


Installation Dimensions (Integral Type)



Unit: mm

| Types | Model | A(Customizable) | В | С | D | Е | F | G |
|-------|-------------------|-----------------|------|------|-----|-----|-----|-----|
| K100 | DN25/DN32 | 212~216 | 412 | 578 | 568 | 106 | 167 | 229 |
| K200 | DN40/DN50 | 582~596 | 727 | 1003 | 496 | 140 | 186 | 174 |
| K300 | DN80/DN100 | 836~866 | 976 | 1292 | 768 | 208 | 220 | 174 |
| K350 | DN100 | 830~876 | 841 | 1150 | 718 | 212 | 222 | 174 |
| K400 | DN150/DN200 | 990~1056 | 1095 | 1391 | 860 | 300 | 260 | 174 |
| K600 | DN200/DN225/DN250 | 1004~1090 | 1211 | 1578 | 850 | 379 | 305 | 174 |
| K800 | DN200/DN225/DN250 | 1004~1090 | 1326 | 1693 | 850 | 410 | 321 | 174 |
| K1200 | DN250/DN300/DN350 | 1090~1130 | 1641 | 2008 | 850 | 506 | 369 | 174 |



Unit: mm

| Transmitter model | Α | В | С | D | E | F |
|-------------------|-----|----|-----|-----|----|-----|
| ВРМ-Е | 166 | 71 | 204 | 284 | 71 | 294 |